KOMATSU

PC350-8
PC350LC-8

HYDRAULIC EXCAVATOR

HORSEPOWER
Gross: 194 kW 260 HP @ 1950 rpm
Net: 184 kW 246 HP @ 1950 rpm

OPERATING WEIGHT
PC350-8: 32600–32960 kg
71,870–72,660 lb
PC350LC-8: 33660–34040 kg
74,210–75,040 lb

Photo may include optional equipment.
**Productivity Features**

- **High Production and Low Fuel Consumption**
  High power, working performance and fuel efficiency improve production and fuel costs.

- **Large Drawbar Pull**
  Provides superb steering and slope climbing performance.

- **Large Digging Force**
  Pressing the Power Max function button temporarily increases the digging force 7%.

- **Two-mode Setting for Boom**
  Switch selection allows either powerful digging or smooth boom operation.

  See page 5.

**Easy Maintenance**

- Long replacement interval of engine oil, engine oil filter, hydraulic oil and hydraulic filter.
- Equipped with fuel pre-filter as standard (with water separator)
- Side-by-side radiator and oil cooler configuration enables independent removal and installation of those two components.
- Equipped with the EMMS monitoring system.
- Easy access to engine oil filter and fuel drain valve
- Large fuel tank capacity

  See page 9.

**Large TFT LCD Monitor**

- Easy-to-see and use 7” large multi-function color monitor
- Can be displayed in 12 languages for global support.

  TFT : Thin Film Transistor
  LCD : Liquid Crystal Display

  See page 8.

**Safety Design**

- ROPS cab (ISO 12117-2)
- Slip-resistant plates for safe work on machine
- Safety enhancement with large side-view, sidewise, and rear mirrors added.
- Rear view monitoring system for easy checking behind the machine (optional)

  See page 7.
Ecology and Economy Features

- Low emission engine
  A powerful turbocharged and air to air aftercooled Komatsu SAA6D114E-3 engine provides **184 kW** 246 HP. This engine is EPA Tier 3 and EU Stage 3A emissions certified, without sacrificing power or machine productivity.
- Economy mode saves fuel consumption.
- Low operation noise

See pages 4 and 5.

Large Comfortable Cab

- Low-noise cab
- Low vibration with cab damper mounting
- Highly pressurized cab with optional air conditioner
- Operator seat and console with armrest that enables operations in the appropriate operational posture.

See page 6.

Horsepower

<table>
<thead>
<tr>
<th>Horsepower Type</th>
<th>Gross Power</th>
<th>Net Power</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC350-8</td>
<td>194 kW</td>
<td>184 kW</td>
</tr>
<tr>
<td>PC350LC-8</td>
<td>1950 rpm</td>
<td>1950 rpm</td>
</tr>
</tbody>
</table>

Operating Weight

<table>
<thead>
<tr>
<th>Operating Type</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>PC350-8</td>
<td>32600 – 32960 kg</td>
</tr>
<tr>
<td></td>
<td>71,870 – 72,660 lb</td>
</tr>
<tr>
<td>PC350LC-8</td>
<td>33660 – 34040 kg</td>
</tr>
<tr>
<td></td>
<td>74,210 – 75,040 lb</td>
</tr>
</tbody>
</table>

Bucket Capacity

- **1.40 m³**
- **1.83 yd³**

Photo may include optional equipment.
**Komatsu Technology**

Komatsu develops and produces all major components, such as engines, electronics and hydraulic components, in house. With this "Komatsu Technology," and adding customer feedback, Komatsu is achieving great advancements in technology. To achieve both high levels of productivity and economical performance, Komatsu has developed the main components with a total control system. The result is a new generation of high performance and environment friendly excavators.

**Environment-friendly Clean Engine**

The PC350-8 gets its exceptional power and work capacity from a Komatsu SAA6D114E-3 engine. Output is 184 kW (246 HP), providing increased hydraulic power and improved fuel efficiency.

Komatsu SAA6D114E-3 engine is EPA Tier 3 and EU Stage 3A emissions certified and reduced NOx emission by 40%.

The SAA6D114E-3 engine adopts the electronically controlled Heavy Duty HPCR* fuel injection system.

*HPCR : High Pressure Common Rail

**Hydraulics**

Unique two-pump system ensures smooth compound movement of the work equipment. HydraulMind controls both pumps for efficient engine power use. This system also reduces hydraulic loss during operation.

**Low Operation Noise**

Enables a low noise operation using the low-noise engine and methods to cut noise at source. Ambient noise meets the EU Stage 2 noise regulation.
Working Modes Selectable
Two established work modes are further improved.

P mode – Power or work priority mode has low fuel consumption, but fast equipment speed and maximum production and power are maintained.

E mode – Economy or fuel priority mode further reduces fuel consumption, but maintains the P-mode-like working equipment speed for light duty work.

You can select Power or Economy modes using a one-touch operation on the monitor panel depending on workloads.

Eco-gauge that Assists Energy-saving Operations
Equipped with the Eco-gauge that can be recognized at a glance on the right of the multi-function color monitor for environment-friendly energy-saving operations. Allows focus on operation in the green range with reduced CO₂ emissions and efficient fuel consumption.

Idling Caution
To prevent unnecessary fuel consumption, an idling caution is displayed on the monitor, if the engine idles for 5 minutes or more.

Larger Maximum Drawbar Pull
Larger maximum drawbar pull provides superb steering and slope climbing performance.

- Maximum drawbar pull: 264 kN (26900 kgf)
- 59,300 lb

Large Digging Force
With the one-touch Power Max. function digging force has been further increased. (8.5 seconds of operation)

- Maximum arm crowd force (ISO): 160 kN (16.3t) ➞ 171 kN (17.4t)
  (with Power Max.)
- Maximum bucket digging force (ISO): 213 kN (21.7t) ➞ 228 kN (23.2t)
  (with Power Max.)

*Measured with Power Max function, 3185 mm 10'5" arm and ISO rating

Smooth Loading Operation
Two return hoses improve hydraulic performance. In the arm out function, a portion of the oil is returned directly to the tank providing smooth operation.

Two-mode Setting for Boom
Smooth mode provides easy operation for gathering blasted rock or scraping down operation. When maximum digging force is needed, switch to Power mode for more effective excavating.

Boom floats upward, reducing lifting of machine front. This facilitates gathering blasted rock and scraping down operations.

Boom pushing force is increased, ditch digging and box digging operation on hard ground are improved.
Low Cab Noise
The newly-designed cab is highly rigid and has excellent sound absorption ability. Thorough improvement of noise source reduction and use of low noise engine, hydraulic equipment, and air conditioner allows this machine to generate a low level of noise.

Low Vibration with Cab Damper Mounting
PC350-8 uses viscous damper mounting for cab that incorporates longer stroke and the addition of a spring. The new cab damper mounting combined with high rigidity deck aids vibration reduction at operator seat.

Wide Newly-designed Cab
Newly-designed wide spacious cab includes seat with reclining backrest. The seat height and longitudinal inclination are easily adjusted using a pull-up lever. You can set the appropriate operational posture of armrest together with the console. Reclining the seat further enables you to place it into the fully flat state with the headrest attached.

Pressurized Cab
Optional air conditioner, air filter and a higher internal air pressure (+9.0 mm Aq +0.35”Aq) prevent external dust from entering the cab.

Automatic Air Conditioner (optional)
Enables you to easily and precisely set cab atmosphere with the instruments on the large LCD. The bi-level control function keeps the operator’s head and feet cool and warm respectively. This improved air flow function keeps the inside of the cab comfortable throughout the year. Defroster function keeps front glass clear.
Safety Features

ROPs Cab
The machine is equipped with a ROPS cab that conforms to ISO 12117-2 for excavators as standard equipment. The ROPS cab has high shock-absorption performance, featuring excellent durability and impact strength. It also satisfies the requirements of ISO OPG top guard level 1 for falling objects. Combined with the retractable seat belt, the ROPS cab protects the operator in case of tipping over and against falling objects.

Lock Lever
Locks the hydraulic pressure to prevent unintentional movement. Neutral start function allows machine to be started only in lock position.

Large Side-view, Rear, and Sidewise Mirrors
Enlarged left-side mirror and addition of rear and side mirror allow the PC350-8 to meet the new ISO visibility requirements.

Pump/engine Room Partition
Pump/engine room partition prevents oil from spraying onto the engine if a hydraulic hose should burst.

Thermal and Fan Guards
Thermal and fan guards are placed around high-temperature parts of the engine and fan drive.

Slip-resistant Plates
Highly durable slip-resistant plates maintain superior traction performance for the long term.
Large LCD Color Monitor

Large Multi-lingual LCD Monitor
A large user-friendly color monitor enables safe, accurate and smooth work. Improved screen visibility is achieved by the use of TFT liquid crystal display that can easily be read at various angles and lighting conditions. Simple and easy to operate switches. Function keys facilitate multi-function operations. Displays data in 12 languages to globally support operators around the world.

Mode Selection
The multi-function color monitor has Power mode, Economy mode, Lifting mode, Breaker mode and Attachment mode.

<table>
<thead>
<tr>
<th>Working Mode</th>
<th>Application</th>
<th>Advantage</th>
</tr>
</thead>
<tbody>
<tr>
<td>P</td>
<td>Power mode</td>
<td>● Maximum production/power</td>
</tr>
<tr>
<td></td>
<td></td>
<td>● Fast cycle time</td>
</tr>
<tr>
<td>E</td>
<td>Economy mode</td>
<td>● Excellent fuel economy</td>
</tr>
<tr>
<td>L</td>
<td>Lifting mode</td>
<td>● Hydraulic pressure is increased by 7%</td>
</tr>
<tr>
<td>B</td>
<td>Breaker operation</td>
<td>● Optimum engine rpm, hydraulic flow</td>
</tr>
<tr>
<td>ATT</td>
<td>Attachment mode</td>
<td>● Optimum engine rpm, hydraulic flow, 2 way</td>
</tr>
</tbody>
</table>

Lifting Mode
When the Lifting mode is selected, lifting capacity is increased 7% by raising hydraulic pressure.

EMMS (Equipment Management Monitoring System)

Monitor Function
Controller monitors engine oil level, coolant temperature, battery charge and air clogging, etc. If controller finds any abnormality, it is displayed on the LCD.

Maintenance Function
Monitor informs replacement time of oil and filters on LCD when the replacement interval is reached.

Trouble Data Memory Function
Monitor stores abnormalities for effective troubleshooting.
**Easy Maintenance**

**Easy Radiator Cleaning**
Since radiator and oil cooler are arranged side-by-side, it is easy to clean, remove and install them.

**Equipped with the Eco-drain Valve as Standard**
Prevents clothes and the ground from becoming contaminated due to oil leakage when replacing the engine oil.

**High-capacity Air Cleaner**
High capacity air cleaner is comparable to that of larger machines. The larger air cleaner can extend air cleaner life during long-term operation and prevents early clogging and resulting power decrease. Reliability is improved by a new seal design.

**Large Fuel Tank Capacity**
Large fuel tank capacity extends operating hours before refueling. Fuel tank is treated for rust prevention and improved corrosion resistance.

**Easy Access to Engine Oil Filter and Fuel Drain Valve**
Engine oil level gauge, and fuel filter are one side mounted to improve accessibility. Engine oil filter and fuel drain valve are remotely mounted to improve accessibility.

**Long Work Equipment Greasing Interval**
High quality BMRC bushings and resin shims are optionally available for work equipment pins excluding bucket, extending greasing interval to 500 hours.

**Equipped with the Fuel Pre-filter (with Water Separator)**
Removes water and contaminants in the fuel to prevent fuel problems.

**Long-life Oil, Filter**
Uses high-performance filtering materials and long-life oil. Extends the oil and filter replacement interval.

<table>
<thead>
<tr>
<th>-component</th>
<th>Interval</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine oil &amp; Engine oil filter</td>
<td>every 500 hours</td>
</tr>
<tr>
<td>Hydraulic oil</td>
<td>every 5000 hours</td>
</tr>
<tr>
<td>Hydraulic oil filter</td>
<td>every 1000 hours</td>
</tr>
</tbody>
</table>

Photo may include optional equipment.
The PC350-8 is a specially designed heavy-duty machine. The PC350-8 has strengthened work equipment and various machine body parts for use in severe job sites such as quarry and gravel gathering, etc.

**Cab with Two-piece Pull-up Window (optional)**

**Fixed One-piece Laminated Front Window Glass**

The front window is fixed and uses laminated safety glass to prevent scattering of glass fragments when broken.

**Fixed Skylight and Sunshade**

The PC350-8 counterweight is increased by 900 kg (1,980 lb) for better stability.

**Cab with Two-piece Pull-up Window (optional)**

**Fixed One-piece Laminated Front Window Glass**

The front window is fixed and uses laminated safety glass to prevent scattering of glass fragments when broken.

**Quarry Bucket and Work Equipment**

PC350-8 bucket is designed exclusively for quarry use and is higher strength for impact and wear. Various parts of work equipment are also strengthened.

**Large Counterweight**

The PC350-8 counterweight is increased by 900 kg (1,980 lb) for better stability.

**Fixed Skylight and Sunshade**

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SPECIFICATIONS

ENGINE

Model: Komatsu SAA6D114E-3
Type: Water-cooled, 4-cycle, direct injection
Aspiration: Turbocharged, aftercooled
Number of cylinders: 6
Bore: 114 mm 4.49"
Stroke: 135 mm 5.31"
Piston displacement: 8.27 ltr 505 in³
Horsepower:
- Low: 33 kgf/cm² 470 psi
- Medium: 3.2 MPa 470 psi
- High: 37.3 MPa 5,400 psi

Drive method: Hydrostatic

Swing drive: Each side 16.5 ltr 4.4 U.S. gal

Holding brake/Swing lock: Mechanical disc brake

Swing speed: 9.5 rpm

SWING SYSTEM

Drive method: Hydrostatic
Swing reduction: Planetary gear
Swing circle lubrication: Grease-bathed
Service brake: Hydraulic lock

Swing reduction:
- PC350-8: 33 kgf/cm² 470 psi
- PC350LC-8: 3.2 MPa 470 psi

Swing speed: 9.5 rpm

UNDERCARRIAGE

Center frame: X-frame

Swing reduction:
- PC350-8: 3.2 MPa 470 psi
- PC350LC-8: 3.2 MPa 470 psi

Swing speed: 9.5 rpm

COOLANT AND LUBRICANT CAPACITY (REFILLING)

Fuel tank: 605 ltr 160 U.S. gal
Coolant: 32.0 ltr 8.5 U.S. gal

Swing drive:
- PC350-8: 16.5 ltr 4.4 U.S. gal
- PC350LC-8: 188 ltr 49.7 U.S. gal

Operating weight including 6470 mm 21’3” one-piece boom, 3185 mm 10’5” arm, SAE heaped 1.4 m³ 1.83 yd³ bucket, rated capacity of lubricants, coolant, full fuel tank, operator, and standard equipment.

OPERATING WEIGHT (APPROXIMATE)

<table>
<thead>
<tr>
<th>Shoes</th>
<th>PC350-8</th>
<th>PC350LC-8</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Operating Weight</td>
<td>Ground Pressure</td>
</tr>
<tr>
<td>600 mm 24&quot;</td>
<td>32600 kg 71,870 lb</td>
<td>65.7 kPa 0.67 kgf/cm² 9.53 psi</td>
</tr>
<tr>
<td>700 mm 28&quot;</td>
<td>32960 kg 72,660 lb</td>
<td>57.1 kPa 0.58 kgf/cm² 8.28 psi</td>
</tr>
</tbody>
</table>

HYDRAULICS

Type: HydrauMind (Hydraulic Mechanical Intelligence New Design)

Number of selectable working modes: 4

Main pump:
- Type: Two-variable displacement piston type

Boom, arm, bucket, swing, and travel circuits
- Maximum flow: 535 ltr/min 141 U.S. gal/min

Hydraulic motors:
- Travel: 2 x axial piston motors with parking brake
- Swing: 1 x axial piston motor with swing holding brake

Relief valve setting:
- Low: 33 kgf/cm² 470 psi
- Medium: 3.2 MPa 470 psi
- High: 37.3 MPa 5,400 psi

Swing drive:
- Boom: 2-140 mm x 1480 mm x 100 mm 5.5’ x 58.3’ x 3.9’
- Arm: 1-160 mm x 1825 mm x 110 mm 6.3’ x 71.9’ x 4.3’
- Bucket: 1-140 mm x 1285 mm x 100 mm 5.5’ x 50.6’ x 3.9’

Swing reduction:
- PC350-8: 33 kgf/cm² 470 psi
- PC350LC-8: 3.2 MPa 470 psi

Swing speed: 9.5 rpm

Drives and Brakes

Steering control: Two levers with pedals

Holding brake/Swing lock: Mechanical disc brake

Service brake:
- High: 5.5 km/h 3.4 mph
- Medium: 4.5 km/h 2.8 mph
- Low: 3.2 km/h 2.0 mph

Parking brake: Mechanical disc brake

Gradeability: 70%, 35°

Maximum travel speed (Auto-Shift):
- High: 5.5 km/h 3.4 mph
- Mid: 4.5 km/h 2.8 mph
- Low: 3.2 km/h 2.0 mph

Fuel tank: 194 kW 260 HP

EPA Tier 3 and EU Stage 3A emissions certified.
**DIMENSIONS**

<table>
<thead>
<tr>
<th>Arm Length</th>
<th>3185 mm 10'5&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Model</td>
<td>PC350-8</td>
</tr>
<tr>
<td>A</td>
<td>Overall length</td>
</tr>
<tr>
<td>B</td>
<td>Length on ground</td>
</tr>
<tr>
<td>C</td>
<td>Overall height (to top of boom)*</td>
</tr>
<tr>
<td>D</td>
<td>Overall width</td>
</tr>
<tr>
<td>E</td>
<td>Overall height (to top of cab)*</td>
</tr>
<tr>
<td>F</td>
<td>Ground clearance, counterweight</td>
</tr>
<tr>
<td>G</td>
<td>Ground clearance (minimum)</td>
</tr>
<tr>
<td>H</td>
<td>Tail swing radius</td>
</tr>
<tr>
<td>I</td>
<td>Track length on ground</td>
</tr>
<tr>
<td>J</td>
<td>Track length</td>
</tr>
<tr>
<td>K</td>
<td>Track gauge</td>
</tr>
<tr>
<td>L</td>
<td>Width of crawler</td>
</tr>
<tr>
<td>M</td>
<td>Shoe width</td>
</tr>
<tr>
<td>N</td>
<td>Grouser height</td>
</tr>
<tr>
<td>O</td>
<td>Machine cab height</td>
</tr>
<tr>
<td>P</td>
<td>Machine cab width</td>
</tr>
<tr>
<td>Q</td>
<td>Distance, swing center to rear end</td>
</tr>
</tbody>
</table>

* Including grouser height

**WORKING RANGE**

<table>
<thead>
<tr>
<th>Arm Length</th>
<th>3185 mm 10'5&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Max. digging height</td>
</tr>
<tr>
<td>B</td>
<td>Max. dumping height</td>
</tr>
<tr>
<td>C</td>
<td>Max. digging depth</td>
</tr>
<tr>
<td>D</td>
<td>Max. vertical wall digging depth</td>
</tr>
<tr>
<td>E</td>
<td>Max. digging depth of cut for 8' level</td>
</tr>
<tr>
<td>F</td>
<td>Max. digging reach</td>
</tr>
<tr>
<td>G</td>
<td>Max. digging reach at ground level</td>
</tr>
<tr>
<td>H</td>
<td>Min. swing radius</td>
</tr>
<tr>
<td>SAE</td>
<td>Bucket digging force at power max.</td>
</tr>
<tr>
<td>rating</td>
<td>Arm crowd force at power max.</td>
</tr>
<tr>
<td>ISO</td>
<td>Bucket digging force at power max.</td>
</tr>
<tr>
<td>rating</td>
<td>Arm crowd force at power max.</td>
</tr>
</tbody>
</table>

**BACKHOE BUCKET, ARM, AND BOOM COMBINATION**

<table>
<thead>
<tr>
<th>Bucket Capacity (heaped)</th>
<th>Width</th>
<th>Weight</th>
<th>Number of Teeth</th>
<th>Arm Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>SAE, PCSA</td>
<td>CECE</td>
<td>With Side Shrouds</td>
<td>Without Side Shrouds</td>
<td>With Side Shrouds</td>
</tr>
<tr>
<td>1.40 m³ 1.83 yd³</td>
<td>1.20 m³ 1.57 yd³</td>
<td>1458 mm 57.4&quot;</td>
<td>—</td>
<td>1508 kg 3,320 lb</td>
</tr>
</tbody>
</table>

* General purpose use, material density up to 1.8 ton/m³ 1.52 U.S. ton/yd³

* Quarry bucket
LIFTING CAPACITY WITH LIFTING MODE

A: Reach from swing center
B: Bucket hook height
C: Lifting capacity
Cf: Rating over front
Cs: Rating over side
*: Rating at maximum reach

Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load.

PC350-8
Arm: 3185 mm 10'5"
Bucket: 1.40 m³ 1.83 yd³ SAE heaped
Shoe: 600 mm 24" triple grouser

A MAX 9.0m 29' 7.5 m 24' 6.0 m 19' 4.5 m 14' 3.0 m 9' 1.5 m 4' 0 m 0' –1.5 m 4' –3.0 m 9' –4.5 m –14' –6.0 m –19'

PC350LC-8
Arm: 3185 mm 10'5"
Bucket: 1.40 m³ 1.83 yd³ SAE heaped
Shoe: 600 mm 24" triple grouser

A MAX 9.0m 29' 7.5 m 24' 6.0 m 19' 4.5 m 14' 3.0 m 9' 1.5 m 4' 0 m 0' –1.5 m 4' –3.0 m 9' –4.5 m –14' –6.0 m –19'

*Load is limited by hydraulic capacity rather than tipping. Ratings are based on SAE standard No. J1097. Rated loads do not exceed 87% of hydraulic lift capacity or 75% of tipping load.
STANDARD EQUIPMENT

• Alternator, 60 Ampere, 24 V
• Automatic engine warm-up system
• Batteries, 126 Ah/2 x 12 V
• Boom holding valve
• Corrosion resistor
• Counterweight
• Dry type air cleaner, double element
• Electric horn
• Engine, Komatsu SAA6D114E-3
• Engine overheat prevention system
• Fan guard structure
• Hydraulic track adjusters (each side)
• Long lubricating intervals for implement bushings
• Multi-function color monitor
• Power maximizing system
• PPC hydraulic control system
• Radiator & oil cooler dust proof net
• Rear reflector
• Rear view mirror, RH, LH, rear, sideways
• ROPS cab (ISO 12117-2)
• Seat belt, retractable
• Slip-resistant plates
• Starting motor, 7.5 kW/24 V x 1
• Suction fan
• Track roller guards (full length)
• Track roller
—PC350-8, 7 each side
—PC350LC-8, 8 each side
• Track shoe
—PC350-8, 600 mm 24" triple grouser
—PC350LC-8, 600 mm 24" triple grouser
• Travel alarm
• Two-mode settings for boom
• Working light, 2 (boom and RH)
• Working mode selection system

OPTIONAL EQUIPMENT

• Additional filter system for poor-quality fuel
• Air conditioner with defroster
• Arm, 3185 mm 10'5" arm assembly, heavy-duty
• Batteries, 140 Ah/2 x 12 V
• Bolt-on top guard (Operator Protective Guards level 2 (OPG))
• Boom, 6470 mm 21'3", heavy-duty
• Cab accessories
—Rain visor
—Sun visor
• Cab front guard
—Full height guard
—Half height guard
• Cab with 2-piece pull up front window
• Heater with defroster
• Rear view monitoring system
• Seat, suspension
• Seat, suspension with heater
• Service valve
• Track frame undercover
• Working lights, 2 on cab

SPECIAL PURPOSE BUCKET

• Ripper bucket for hard and rock ground
  —Capacity
  SAE heaped 0.9 m³ 1.18 yd³
  CECE heaped 0.8 m³ 1.05 yd³
  Width 1200 mm 47.2"

www.Komatsu.com

Materials and specifications are subject to change without notice.

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